FISCHERSCOPE® ST200

Automated Scratch Testing System for Analyzing the Adhesion and Cohesion Strength of Coatings





FISCHERSCOPE® ST200

Description

The FISCHERSCOPE® ST200 is a progressive load scratch tester for analyzing the adhesion and cohesion strength of coatings according to ASTM C1624, ISO 20502, and DIN EN 1071-3. The instrument is perfectly suitable for measurement in development, quality assurance, incoming inspection and process control.

Typical fields of application

- Hard material coatings (PVD, CVD)
- Automotive engine and drive train components
- Electroplated coatings (decorative, functional)
- Characterisation of hard anodic coatings
- Materials used specifically in medical technology applications
- Electronic components, connectors, bond wires, etc.
- Plasma-applied coating systems

Design

Features

- Various measurement modes: constant load, progressive load, incremental load
- Three analyzing methods: optical microscopy, friction force measurement and acoustic emission measurement
- Motor driven XY-stage and Z-axis
- Measurements on curved surfaces with motion feed-back control
- Automatic image scan of the whole scratch
- Diamond indenters of various geometries
- Optical filters for contrast improvement
- Integrated electronics, no external control unit necessary
- Two microscope objectives, optional: four additional objectives
- Easy-to-use software WIN-SCU based on Windows®
- Data and image capturing over the whole scratch length
- Data storage in ASCII format
- Easy creation of test reports
- Optional: customized sample holders

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Genera	Spec	itica	tion

Intended use	Scratch tester instrument for characterizing hard coated materials, with a typical
	coating thickness exceeding 1 um

coating thickness exceeding 1 µm

Design Bench top unit with PC, measuring head, positioning device made of natural hard

stone, programmable XY-stage, motorised z-axis

Measuring Head

Normal load range	1 to 200 N
Load resolution	6 mN
Minimum contact load	0.5 N

Friction measurement module

Maximum load	200 N
Resolution	6 mN

Acoustic emission sensor

Resonance frequency	100 kHz ±20 %	Maximum amplification 1,000,000 x

Dynamic range $73 \text{ dB} \pm 3 \text{ dB}$

Microscope-/ Camera magnification

OI: "	F 00
Objective	5x. 20x

Video picture (field of vision) 2688 x 2150 µm, 672 x 538 µm

Camera Color 1280 x 1024 pixels

Light source LED

Indenters

Design	Standard: Spherical diamond-tipped cone with 120° angle
	(R = 0.05 mm, 0.1 mm, 0.2 mm)

others on request

Sample Stage

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Design	Programmable XY-stage, motorized z-axis
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Stage dimensions $100 \times 100 \text{ mm}$

Repeatability precision X/Y $$\leq 1$ \mu m$ (direction-independent)

Stage speed (Scratch speed) 0.4 – 600 mm/min Maximum travel 45 x 190 mm

Maximum specimen height 100 mm

Options

Additional microscope objectives	2.5x, 10x and 50x with video picture

Sample holders Custom specific sample holders on request

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Electrical Data

Main voltage, mains frequency 100 to 240 V \pm 10 % 47 - 63 Hz Power consumption max. 130 W (without evaluation PC)

Protection class IP20

Dimensions

External dimensions 630 mm x 650 mm x 610 mm

(Height x width x depth)

Weight 100 kg

Environmental Conditions

Climatic chamber class 3: 15 $^{\circ}$ C – 40 $^{\circ}$ C / 59 $^{\circ}$ F – 104 $^{\circ}$ F Operating temperature Climatic chamber class 2: -20 $^{\circ}$ C – 55 $^{\circ}$ C / -4 $^{\circ}$ F – 131 $^{\circ}$ F Storage/Transport temperature

Admissible air humidity ≤ 80 %, non-condensing

Evaluation Unit

WIN-SCU Software Operating system $\mathsf{Windows}^{\circledR}$

Standards

CE approval EN 55011, EN 61326, EN 61010 Standards ASTM C1624, ISO 20502, DIN EN 1071-3 Order

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